

Advanced Battery Aging Analyses based on High Precision Coulometry

Peter Keil, Jörn Wilhelm, Andreas Jossen

Advanced Automotive Battery Conference Europe

Mainz, February 1st, 2018



Challenges in Lithium-Ion Battery Technology

Improving Battery Performance

- High-energy batteries with long battery life
- Fast-charging capabilities
- Better low-temperature operation

Modern batteries require modern testing methods!

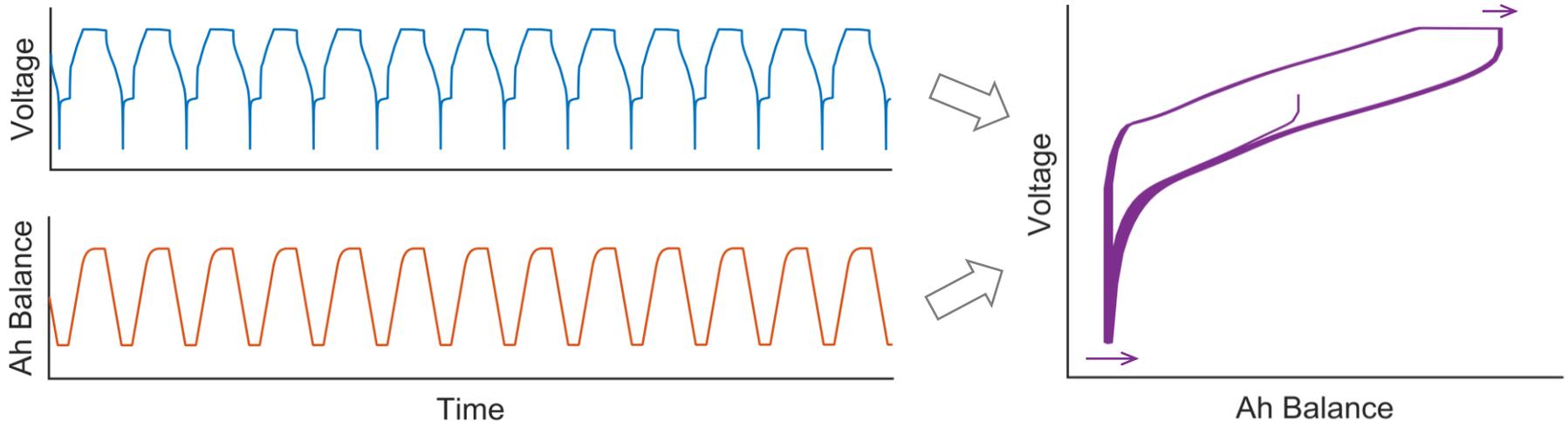
- Faster battery life assessments
- Identification of smallest aging quantities
- Separation of side reactions

High Precision Coulometry

Introduction: Coulometrie

Typical Test Procedure

Charge-discharge cycles, usually performed with low currents



Degradation Indicators

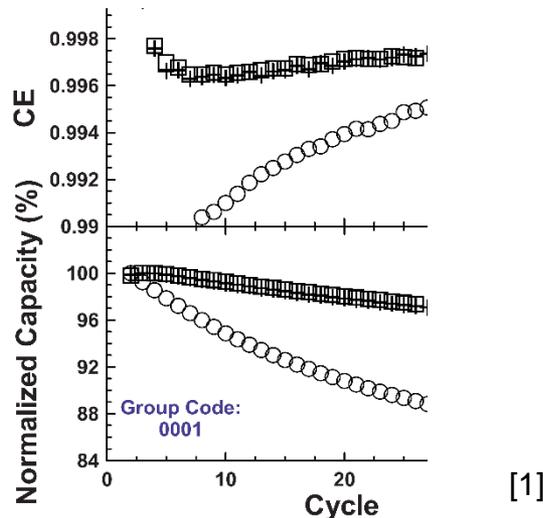
- Coulombic Efficiency (ampere-hour efficiency) per cycle
- Slippage of charging end point & discharging end point

Coulombic Efficiency (Ampere-Hour Efficiency)

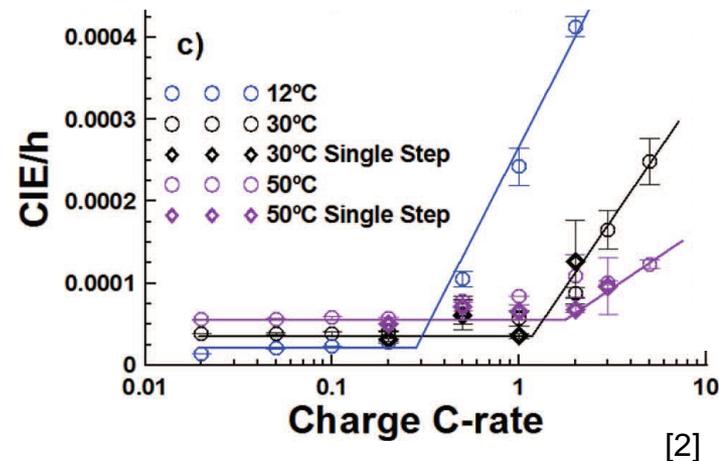
Efficiency values per cycle

- Coulombic Efficiency $CE = Ah_{\text{discharge}} / Ah_{\text{charge}}$
- Coulombic Inefficiency $CIE = 1 - CE = 1 - Ah_{\text{discharge}} / Ah_{\text{charge}}$

Application: Cycle life evaluations (relative comparisons)



Comparison of electrolyte additives



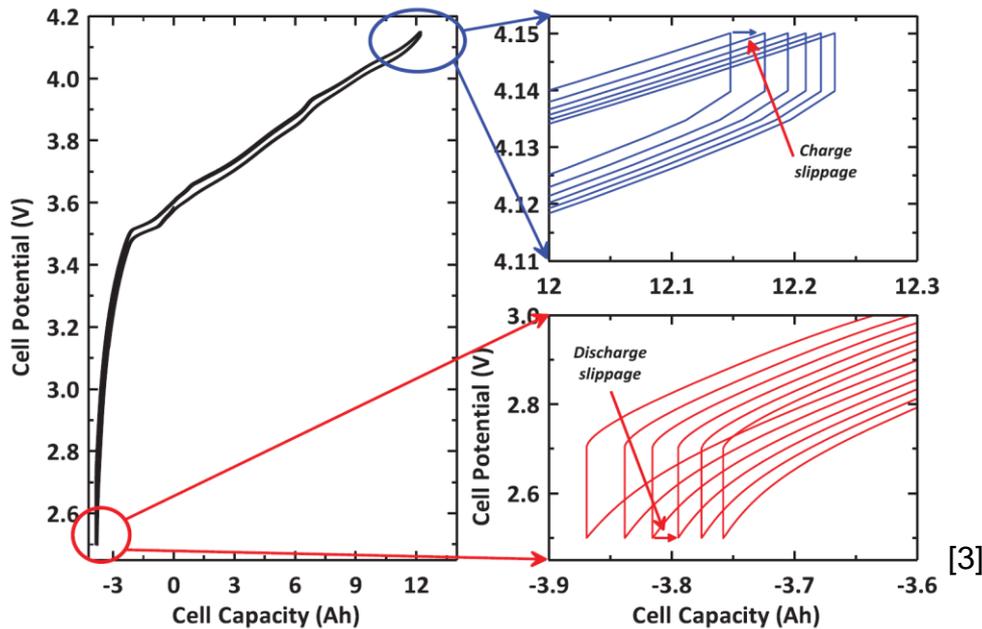
Identification of lithium plating

[1] A.J. Smith et al., *Journal of The Electrochemical Society*, 158 (10), A1136 (2011).

[2] J.C. Burns et al., *Journal of The Electrochemical Society*, 162 (6), A959 (2015).

Endpoint Slippage

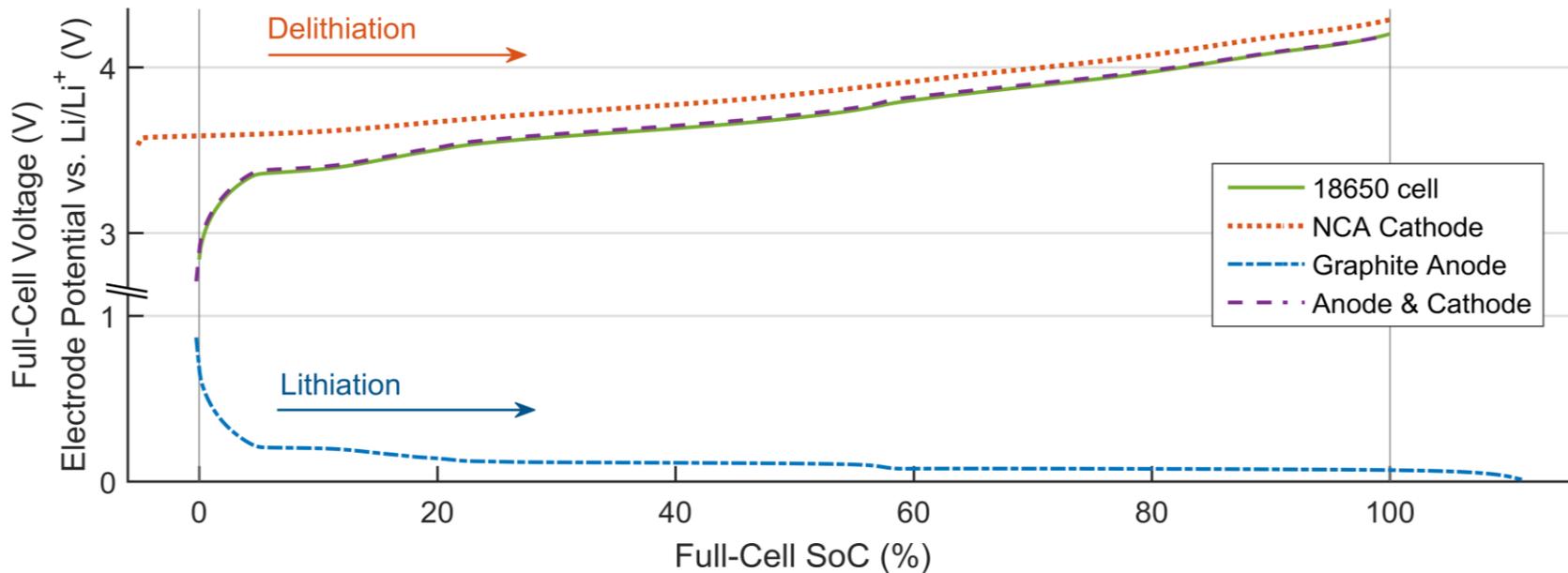
Slippages of charging end point & discharging end point
 Evaluation of recurring reference points



Application: Identification of side reactions at the anode and at the cathode

End point conditions

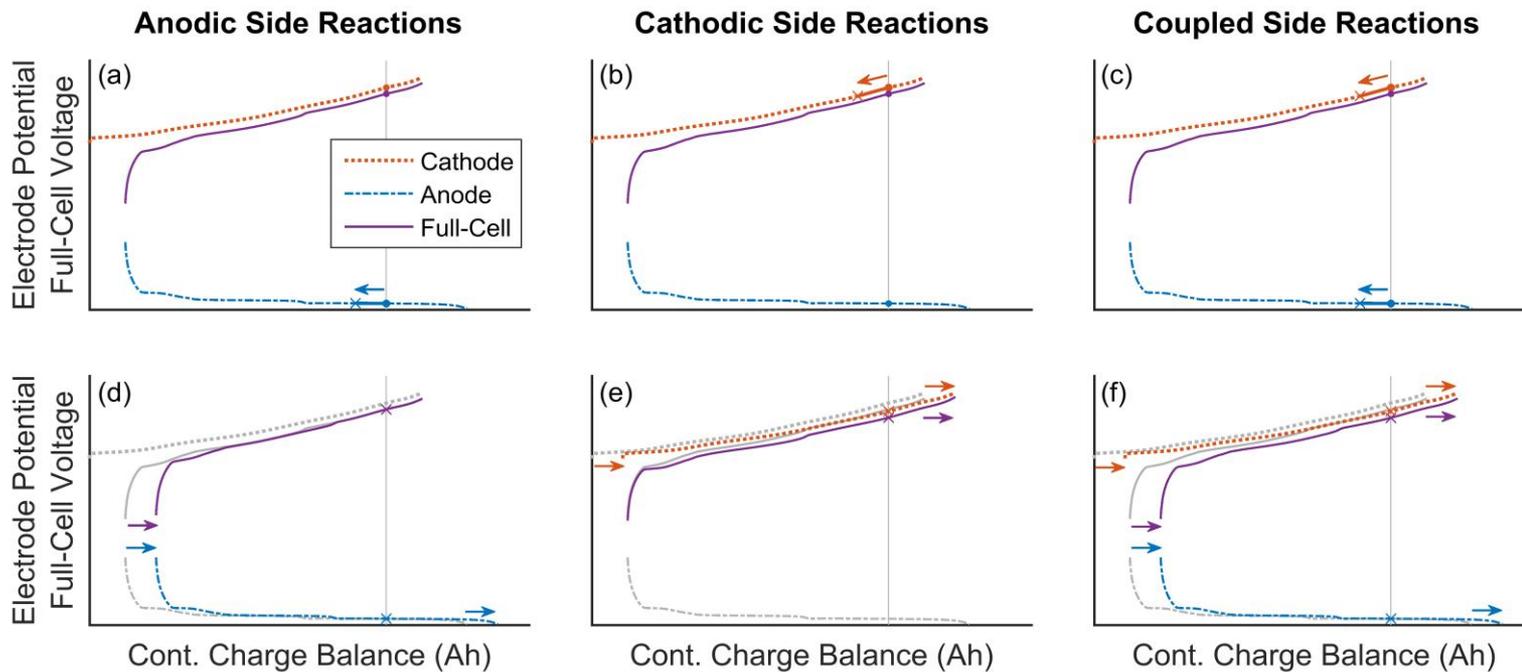
Cell voltage reconstruction based on anode and cathode half-cell potential



- Charging end point: dominated by voltage increase of delithiated anode
- Discharging end point: dominated by voltage increase of delithiated cathode

Identification of Side Reactions

Evaluation of end point slippages



solely anodic side reactions => capacity fade

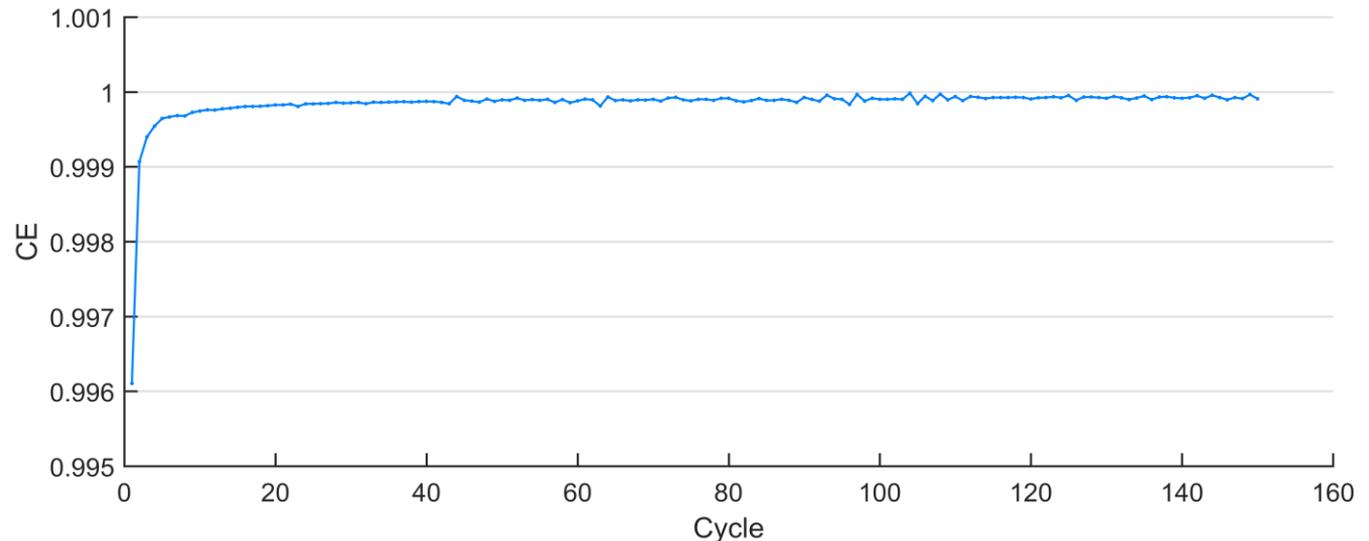
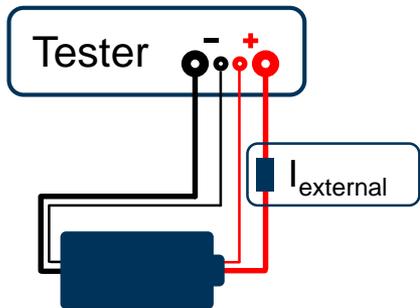
solely cathodic side reactions => reversible self-discharge + capacity increase

Performing Coulometry Studies

Challenge: Ampere-hour drift in long-term measurements
 => high-precision current measurements required, no offset error

Approach: External current measurement unit in addition to standard battery cycler

Accuracy: Measurement error in *CE* measurements: better than $\pm 0.01\%$

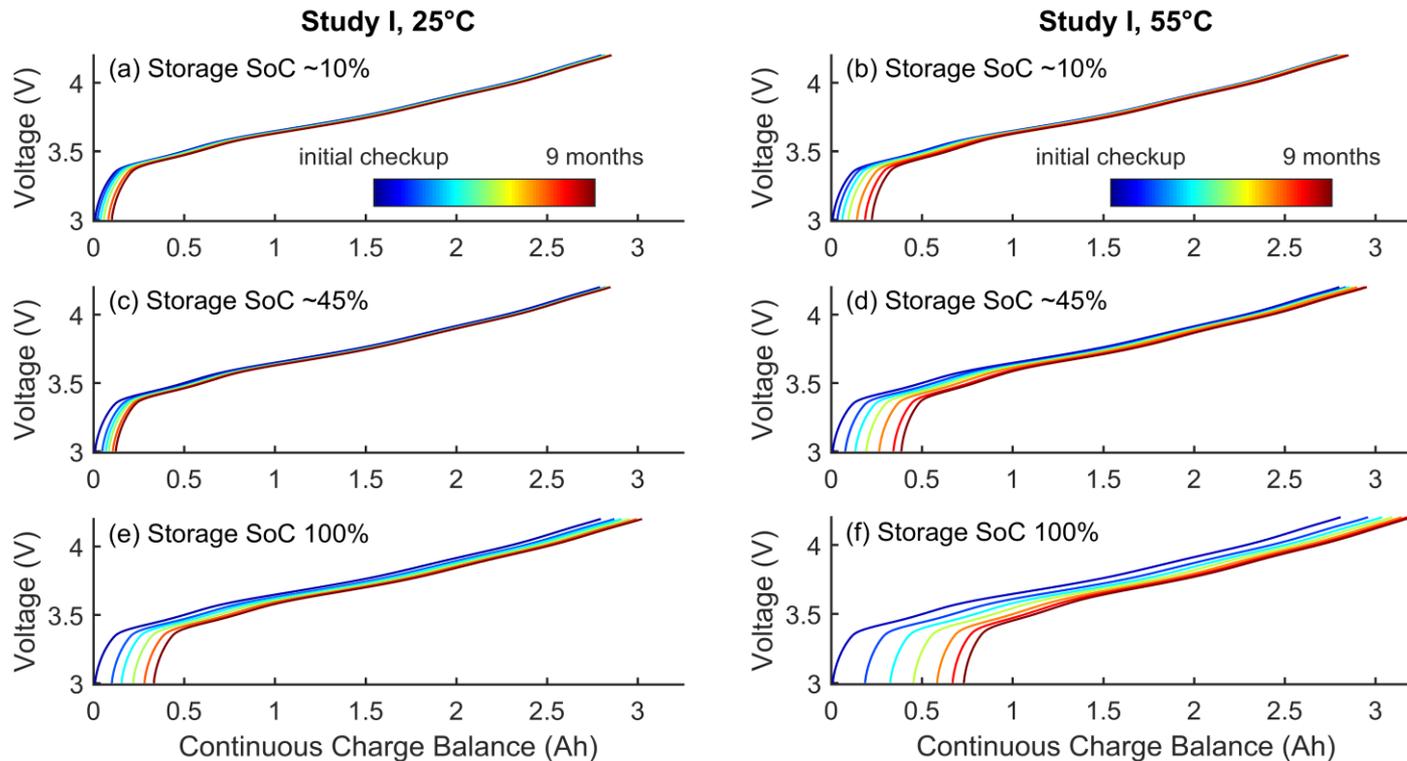




NCA, 2.8 Ah

Calendar Aging Investigations

Charging sequence of periodically performed checkup procedure



at low SoCs: predominantly anodic side reactions, as charging end point remains unchanged

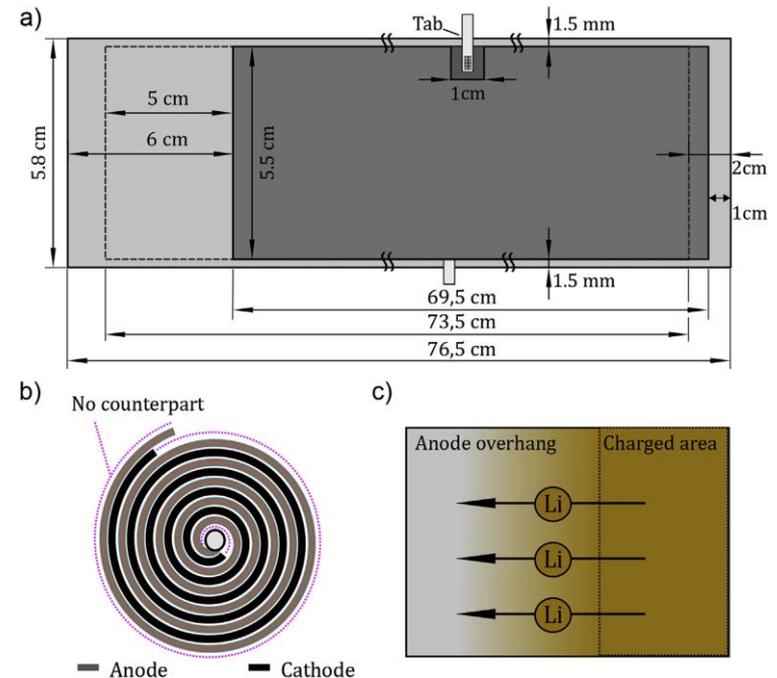
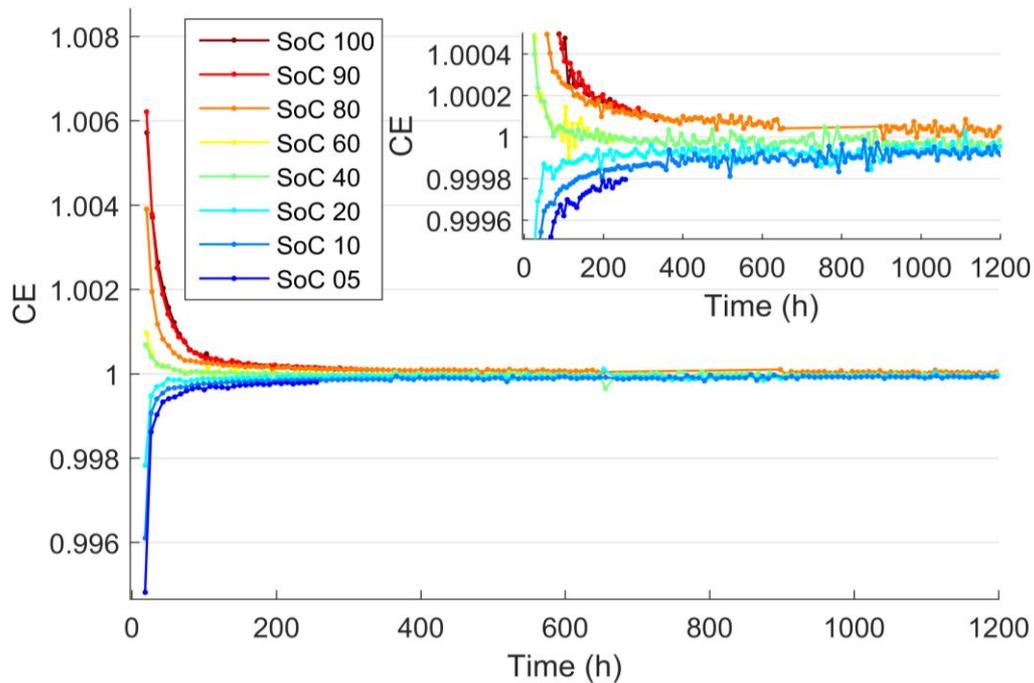
Cycling after Long-Term Storage



LFP, 1.1 Ah

Capacity recovery effects owing to anode overhang areas

After long-term storage at different SoCs: cycling LFP cells with $\pm C/4$



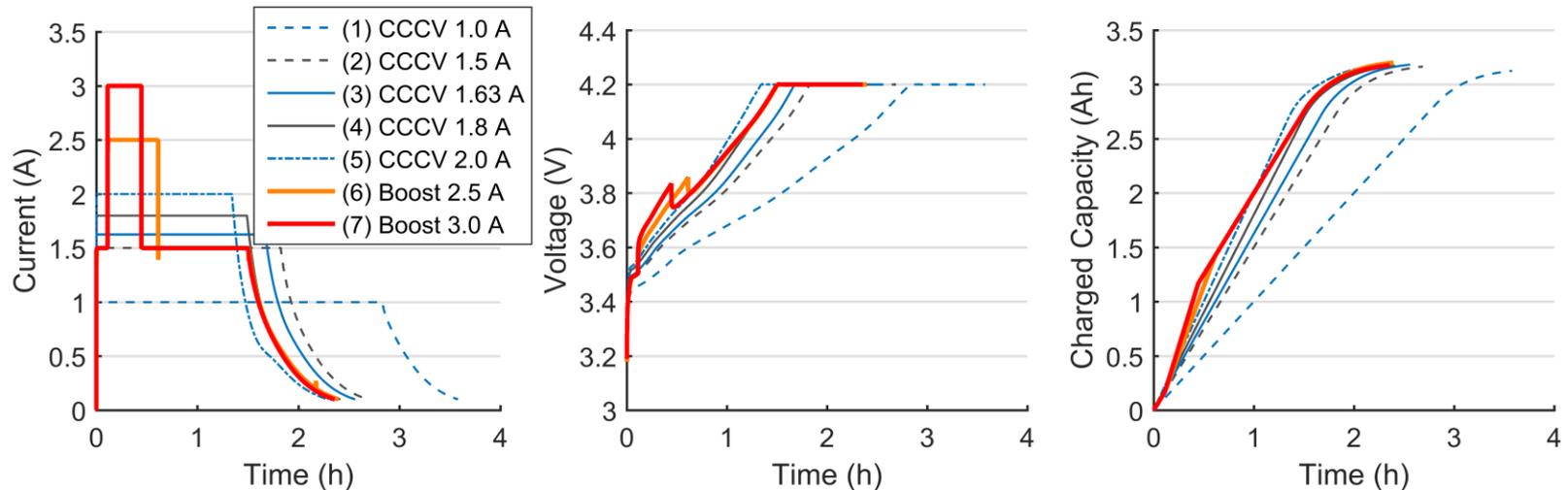
Local potential gradients between overhang areas and active electrode areas make the overhang areas act as a source or sink for cyclable lithium, depending on the cell's history

Charging Protocols

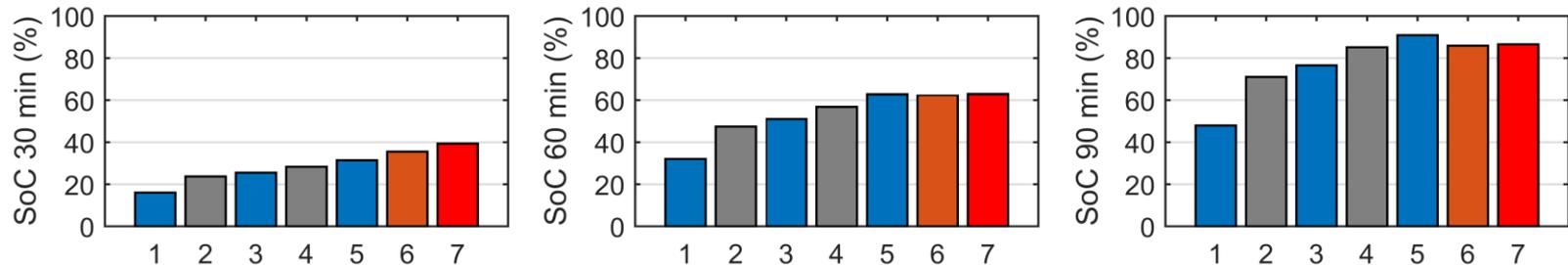


NCA, 3.4 Ah

Comparison between CCCV and Boost Charging protocols



Boost Charging protocols (#6, #7) were designed to have a similar charging duration as CCCV charging with 1.8 A (#4) but staying below 1.625 A ($I_{\text{recommended}}$ by manufacturer) at high SoC



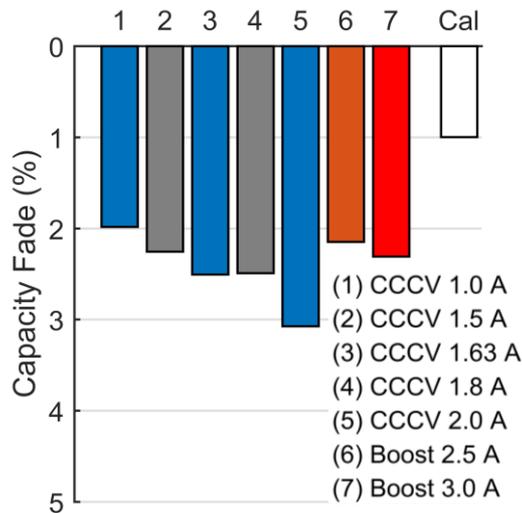


NCA, 3.4 Ah

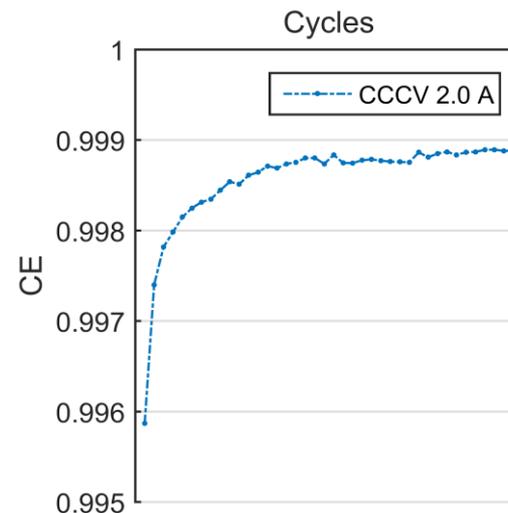
Charging Protocols

High Precision Coulometry enables quick qualitative comparisons

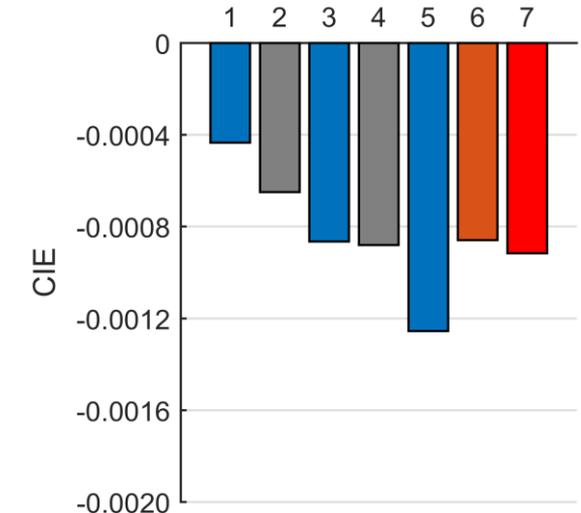
Degradation after 50 cycles



Coulombic Efficiency Evolution



“Stable” Coulombic Inefficiency



Coulombic Efficiency graphs exhibit asymptotic behavior

- at the beginning: aging + impact of lithium moving into anode overhang areas
- later: loss of cyclable lithium owing to aging reactions (e.g., lithium plating)

Aging Diagnostics by Coulometry

- Advantages:**
- + Precise detection of battery degradation
 - + Rapid qualitative comparisons already after few cycles
 - + Identification of anodic and cathodic side reactions

High Precision Coulometry brings battery aging studies to a higher level

- + Accelerates aging studies and improves quality of results

Further Investigations



New battery aging studies with dynamic load profiles

=> Identifying mechanisms behind battery degradation caused by high discharging currents at low temperature

Further Information & Outlook

This presentation + more Information about Coulometry

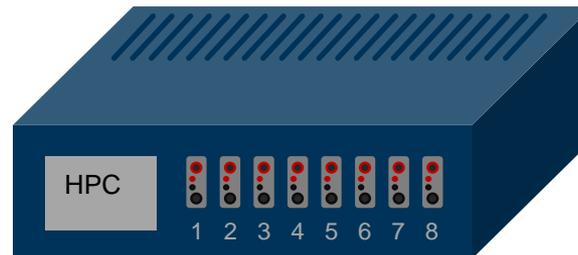
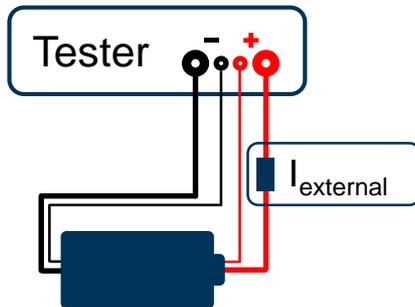
www.peterkeil.de/aabc2018

Contact mail@peterkeil.de

Start-up: New HPC devices for better battery testing

Add-on measurement devices

Standalone HPC Testers for high dynamics,
e.g., driving cycles



References

- [1] A.J. Smith et al., *Journal of The Electrochemical Society*, 158 (10), A1136-A1142 (2011).
- [2] J.C. Burns et al., *Journal of the Electrochemical Society*, 162 (6), A959-A964 (2015).
- [3] D.A. Stevens et al., *Journal of The Electrochemical Society*, 161 (9), A1364-A1370 (2014).
- [4] P. Keil et al., *Journal of The Electrochemical Society*, 163 (9), A1872-A1880 (2016).
- [5] P. Keil, A. Jossen, *Journal of The Electrochemical Society*, 164 (1), A6066-A6074 (2017).
- [6] J. Wilhelm et al., *Journal of Power Sources*, 365, 327-338 (2017).